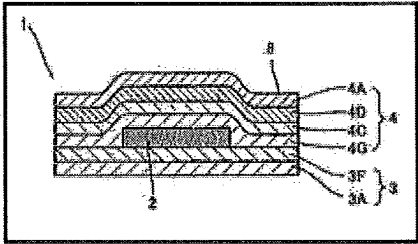




## (WO/2003/035792) EXOTHERMIC COMPOSITION AND EXOTHERMIC ARTICLE USING THE COMPOSITION, AND METHOD FOR PRODUCING THE EXOTHERMIC ARTICLE

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**Title:** EXOTHERMIC COMPOSITION AND EXOTHERMIC ARTICLE USING THE COMPOSITION, AND METHOD FOR PRODUCING THE EXOTHERMIC ARTICLE  
**Abstract:** An exothermic composition, characterized in that it comprises a substance generating heat by reacting with oxygen, a carbon component, an oxidation accelerating agent, water and a water separation reducing stabilizer, the stabilizer being contained in an amount of 0.001 to 0.25 parts by mass relative to 100 parts by mass of the heat generating substance, it has a value for the mobility of water of 7 to 40 and a degree for separation of 0 to 30; an exothermic article using the composition; and a method for producing the exothermic article. The exothermic composition has the stability of dispersion sufficient to endure continuous fabrication, is free from becoming viscous, and is excellent in the drain of water, heat generating characteristics and the retention of its shape.  
  
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